

(19) World Intellectual Property  
Organization  
International Bureau



(43) International Publication Date  
28 October 2004 (28.10.2004)

PCT

(10) International Publication Number  
**WO 2004/092811 A1**

(51) International Patent Classification<sup>7</sup>: **G02F 1/133**

(21) International Application Number:  
PCT/IB2004/050455

(22) International Filing Date: 15 April 2004 (15.04.2004)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:  
03101085.3 18 April 2003 (18.04.2003) EP

(71) Applicant (for all designated States except US): **KONINKLIJKE PHILIPS ELECTRONICS N.V.** [NL/NL];  
Groenewoudseweg 1, NL-5621 BA Eindhoven (NL).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **CIRKEL, Peter, A.** [NL/NL]; c/o Prof. Holstlaan 6, NL-5656 AA Eindhoven (NL). **SLIKKERVEER, Peter, J.** [NL/NL]; c/o Prof. Holstlaan 6, NL-5656 AA Eindhoven (NL).

(74) Agent: **ELEVELD, Koop, J.**; Prof. Holstlaan 6, NL-5656 AA Eindhoven (NL).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

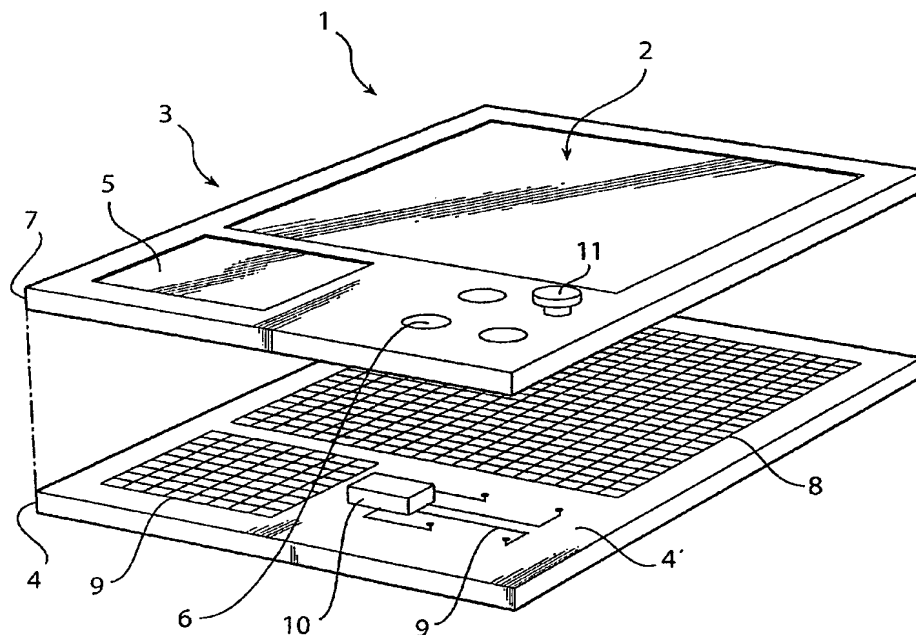
(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

**Declaration under Rule 4.17:**

— as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii)) for the following designations AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ,

[Continued on next page]

(54) Title: DISPLAY DEVICE AND METHOD OF MANUFACTURING A DISPLAY DEVICE



(57) Abstract: This invention relates to a display device comprising at least a first substrate (4), forming part of a display area (2), and at least one electrically controlled input device (3). According to the invention a first conductor pattern (8) for driving said display area (2) and a second conductor pattern (9) for transmitting signals from said electrically controlled input device (3) are arranged on said first substrate. The invention also relates to a method for manufacturing such a display device.



CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, UZ, VC, VN, YU, ZA, ZM, ZW, ARIPO patent (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT,

LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG)

**Published:**

— with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

## Display device and method of manufacturing a display device

The present invention relates to a display device, comprising a display area and an electrically controlled input device, and to a method of manufacturing such a display device.

5

Different types of flat display devices are being used more and more in different applications. This includes smaller, handheld devices, such as personal digital assistants (PDAs), cellular telephones and display cards. What is also common to such devices is that they, in addition to a display, include one or more components for inputting information to the device. Such information input components may include a touch pad, buttons or the like. A touch pad detects the position of for example a pointer, and may be used for the input of text or drawings. The touch pad may be arranged on the side of the display, or on top of the display itself. Buttons may be used to activate different menus or to make choices, and also for direct input of information, such as a push-button set on a cellular telephone. Many devices also have a combination of information input components, such as both a touch pad and buttons, which is the case for many PDAs.

When it comes to display devices having a touch pad on top of the display itself, i.e. included in the display area of the device, there are several possible solutions. One alternative is to position a separate touch pad in front of the display. Other alternatives are based on measuring the difference in cell gap in the display area as a result of local pressure by for example a stylus. Yet other alternatives include a stylus-like object including integrated electronics, such as a coil, the position of which can be determined by electronics positioned behind the display.

However, the present arrangements of the display and the information input component or components described above have a number of drawbacks.

First, the connection between the different components, such as the buttons, touch pad and display, may include connectors and flexible foils and may be quite expensive and difficult to manufacture. Moreover, in the case of the touch pad being positioned on top of the display itself, this may further be disadvantageous in that it reduces the apparent

optical performance of the display. An alternative solution overcoming the above mentioned problems is therefore desired.

5                   Hence, an object of the present invention is to achieve an improved device and method for integrating a display with information input component, thus overcoming the disadvantages of the prior art described above.

                  The above and other objects are at least in part achieved by the invention as defined by claim 1. Hence, a display device is arranged comprising at least a first substrate, forming part of a display area, and at least one electrically controlled input device for user  
10                   input to said display device, wherein a first conductor pattern for driving said display area and a second conductor pattern for transmitting signals from said electrically controlled input device are both arranged on said first substrate.

                  By arranging both conductor patterns on a single substrate, the input device,  
15                   for example comprising a touch pad and/or buttons, may be said to be integrated on the same substrate as that used to form the display in the display area itself. This offers a compact, easy-to-manufacture solution and many assembly steps, such as interconnecting the display area and the input device, may be avoided.

                  Suitably, the at least one electrically controlled input device is arranged for  
20                   user input of information to said display device. The information may be used to control the display, or may be displayed by the display. Preferably, said first and second conductor patterns are manufactured from the same conductor material, which also facilitates manufacture and avoids any internal connector problems, when transmitting signals from a conductor of one material to a conductor of another material. Suitably, said first and second  
25                   conductor patterns are manufactured from an essentially transparent conductor material, such as ITO, ensuring proper functioning in the display area of the device.

                  Moreover, the display device further preferably comprises a second substrate, being positioned in parallel with and on a distance from said first substrate, wherein a layer of electro-optically active material, such as a liquid crystal material, is arranged between said  
30                   substrates in the display area, and wherein at least one of said substrates are manufactured from a flexible material. The flexibility of one of the substrates enables the distance between the substrates to be altered, due to mechanical pressure on an input device, which alteration is used to enable activation of the button and/or touch pad being pressed.

In another preferred embodiment, a plurality of conducting particles, having a diameter smaller than the distance between said substrates, are arranged between said substrates, in the area of said input device. This enables activation of the input device at a lower applied force. Alternatively, in this case, both substrates may be comparatively rigid.

5 The conducting particles preferably contact the second conductor pattern on the substrate.

In order to further facilitate activation, external structures may be provided, more preferably having a top area larger than the bottom area. Such structures are generally fastened at the outer surface of a substrate.

The objects of this invention are also at least in part achieved by a method for  
10 manufacturing a display device as described above, comprising the steps of providing a first substrate, forming a layer of conductive material on an inner surface of said first substrate, and patterning said layer of conductive material in order to generate a display area conductor pattern and an input device conductor pattern on said first substrate.

In the same way as described above, this provides for easy integration of the  
15 display and the input device. Suitably, the step of patterning said layer of conductive material comprises the step of making said conductive patterns in a single processing step, for example by means of lithography, which further facilitates manufacturing. The display device further suitably comprises at least one external electrical connection, for accessing the display device from the outside, wherein an conductive pattern for transmitting signals from  
20 said external electrical connection is simultaneously formed in the above-mentioned single processing step, which also facilitates manufacturing, and limits the number of connections that need to be made during manufacturing.

25 The present invention will hereinafter be described in closer detail by means of preferred embodiments thereof, with reference to the accompanying drawings.

Fig. 1 is a schematic perspective view of an example of a device in which the present invention is implemented.

Fig. 2 is a cross-sectional view of an input device area of the present  
30 invention.

Fig. 3 is a side view of two alternative external structures that may be used to increase the local pressure applied on an input device in accordance with this invention.

Fig. 4 is a cross-sectional view of a CTLC display in which the present invention may be implemented.

Fig. 5 is flow chart illustrating the basic steps of this invention.

The present invention proposes an integrated display module, comprising both  
5 a display area and some means for information input. Such means may for example be a  
touch pad or buttons, being arranged to provide a user with the possibility to input  
information to the display device, which input in some way affects the image to be displayed  
by the display module. By means of the invention, such an integrated display module may be  
manufactured in a simple and straightforward manner by applying the conductor pattern for  
10 driving the display area, on which the image is to be displayed, and the conductor pattern for  
the information input means on a single substrate.

A first embodiment of this invention will hereinafter be described with  
reference to Fig. 1. This first embodiment may for example be realized as a PDA or some  
other display device. The term "display device" as used herein shall be construed as a device  
15 comprising a display. This embodiment discloses a display device 1, having a display area 2  
and an electrically controlled input device 3. In the present example, the electrically  
controlled input device 3 comprises a touch pad 5 and a set of buttons 6, for allowing user  
input of information to the display device. In this example, the display area 2 and the  
electrically controlled input device 3 are arranged side by side on the display device 1 and  
20 hence do not overlap. Furthermore, the display device 1 comprises two substrates, a first  
substrate 4 and a second substrate 7, being arranged in parallel with each other and at a small  
distance from each other. In the display area, the small distance between the first and second  
substrate 4, 7 is filled with an optically active material, such as a liquid crystal material. In  
the area of the electrically controlled input device 3, the distance between the substrates 4, 7  
25 may or may not be filled with a material, such as a liquid crystal material. However, in the  
present example at least one of the substrates 4 or 7 should have sufficient flexibility to be  
deformed by touch input from a finger, stylus or the like.

According to the invention, the display device 1 also comprises a display area  
conductor pattern 8, being formed on an inner surface 4' of the first substrate 4, and an input  
30 device conductor pattern 9, also being formed on an inner surface 4' of the first substrate 4,  
said display device being manufactured so that the two conductor patterns 8, 9 are formed  
essentially simultaneously. The display area conductor pattern 8 is arranged to be used when  
controlling the display area in order to provide a desired display pattern, and the input device

conductor pattern 9 is arranged to transmit input information from the input device 3 to a processor 10 or directly to the display area 2 to be displayed.

The input device conductor pattern 9 is suitably constituted by the same material as that used for the display area conductor pattern 8, for example ITO, being a transparent material suitable for transparent electrodes. The input device conductor pattern 9 and the display area conductor pattern 8 are applied on the inner surface 4' of the first substrate 4 and are patterned in a single lithographic step. Suitably, the conductor patterns 8, 9 are formed by a single material layer formed in a single application step.

Regarding the electrically controlled input device 3, it may be embodied so as to be for example a touch pad and/or one or more buttons, as is shown in Fig. 1. In both cases, information input is realized by applying pressure on the selected area constituting the input device 3, so that electrical contact is established between the two substrates. This is made by mechanical movement by the inherent substrates. The electrical contact is induced either by physical contact between the two substrates 4, 7 (as stated above, the substrates 4 or 7 have sufficient flexibility to be deformed by touch input from a finger, stylus or the like) or by an arrangement in which conducting particles are arranged in the space between the two substrates, in the area of the input device. The latter arrangement is disclosed in Fig. 2 and this arrangement is suitable when the substrates to be used are comparatively rigid, since this embodiment limits the deformation of the substrate needed to obtain electrical contact. The conducting particles may for example be in the form of conductive spacers, such as particles covered by a conductive material, such as plastic spheres covered with gold.

As is indicated above, the distance between the substrates, in the area of the input device 3, may or may not be filled with a material such as liquid crystal, and in general, the dedicated area for the input device 3 need not be filled with a liquid crystal material, and hence, the display device is subdivided into a first and second cavity, essentially defined by the substrates 4, 7. However, in one embodiment of this invention, it is advantageous to connect the above-mentioned cavities with each other in order to allow a flow of liquid crystal material between the display area 2 and the electrically controlled input device 3. In this context it shall be noted that the term "cavity" as used herein shall be construed as a limited space which may or may not be in contact with the ambient atmosphere.

Hence, when a button of the input device 3 is pressed or when a stylus is used to apply pressure on the touch pad of the input device 3, a mechanical movement occurs. This mechanical movement may be used to pump the liquid crystal between the area of the input device and the display area, in order to erase an image on a bi-stable Liquid Crystal Display,

such as a Cholesteric Texture Liquid Crystal display (CTLCD), before new information is to be written on the display, as initiated by the signal from a button, resulting in said pumping action. The action of a CTLCD display is already known, and an example of such a display is disclosed in patent document US 2003/0043317, the contents of which is incorporated into  
5 this application, and will therefore not be closer described herein. A schematic drawing of a CTLCD display having a display area 2 and two chambers, from which a flow can be induced and which also act as buttons in an input device 3, is further disclosed in Fig. 4.

Moreover, in order to facilitate activation of a button or the like by a user, the local pressure may be increased by an outside structure, being applied on an outer surface 4''  
10 of the first substrate 4. This outside structure has a top end 11' and a bottom end 11'', and the area of the top end 11' is larger than the area of the bottom end 11'', in order to increase the local pressure on the first substrate 4, as applied by a user on the top end 11'' of the outside structure. Examples of cross-sections of suitable outside structures to be used with this invention are disclosed in Fig. 3.

15 It is self-evident that the present invention may also be used in display devices in which the input device 3, such as a touch panel, is integrated in the display area 2 itself. A few examples of such display devices are given above.

Alternatively, other conductor patterns, not primarily connected with the function of the display or the input device, may be formed on the same substrate. For  
20 example, a non-closed conductor loop may be incorporated in the periphery of the substrate. This loop may be used as a coil for transferring energy, such as electro-magnetic radiation, between the display device and an electrical circuit in an external input device such as a stylus, which may be advantageous in certain applications. Other inductive patterns may also be formed in accordance with the invention.

25 The invention may also be used to provide conductive surfaces for capacitive coupling for establishing communication between the display device and an electrical circuit in an external input device such as a stylus. Hence, the present invention is advantageous in that a plurality of different components may be integrated onto a single substrate.

A method of manufacturing a display device according to this invention will  
30 hereinafter be described. The method comprises the step of providing 20 a first substrate 4. Thereafter a layer of a conducting material, such as ITO, is applied 21 on an inner surface 4' of the first substrate 4. Thereafter, the method comprises the step of patterning said layer, for example by means of lithography, in order to achieve the display area conductor pattern 8 and the input device conductor pattern 9. Thereafter, the manufacturing process continues in

a manner known per se, i.e. spacers are provided and a second substrate is arranged on top of the first substrate, a liquid crystal material is introduced at least into the display area of the display device, etc.

A plurality of application embodiments of this invention will hereinafter be  
5 described.

According to a first embodiment, the invention is implemented in a plastic  
CTLCD-device, which in turn is implemented in a smart card, and from which information  
may be erased by the application of a mechanical force on a certain part of the display, as  
described above. In said certain part of the display, the input device is arranged in the form of  
10 a button, and the button is integrated in the following way. Due to the mechanical force  
which erases the display, the substrates 4, 7 touch each other in this part of the display. In this  
part, a conduction layer is applied on both substrates 4, 7, i.e. on the surfaces thereof facing  
each other, such that the applied mechanical force induces electrical contact between the  
substrates. This electrical contact activates the button, and when the applied mechanical force  
15 is removed, the button is deactivated, and thereafter, an electronic circuit may display new  
information on the display. More in general, the invention as described above may be used to  
integrate button functions with the display of any display smart card.

According to a second embodiment, the invention is implemented in a PDA.  
Here, one part of the display device is not filled with liquid crystal. In the part filled with  
20 liquid crystal, the display is arranged, and in the part not filled with liquid crystal, a touch  
panel and a plurality of buttons are integrated by means of the inventive method described  
above. In the present case, one of the substrates 4, 7 extends beyond the other one, at least in  
one direction thereof, in order to accommodate an integrated circuit for driving the display,  
and any additional driving means for the display, being used to detect the user input from the  
25 buttons and touch pad and display corresponding results on the display. The integrated  
driving circuit mentioned above may be connected to the first substrate 4, i.e. the substrate on  
which the conductor patterns 8, 9 are arranged. This connection may be realized by a chip-  
on-plastic technique, or by means of a flex foil technique.

According to a third embodiment of the invention, the present invention is  
30 implemented in a twisted or super-twisted nematic liquid crystal display device, essentially  
comprising a first and a second substrate 4, 7 in between which a layer of nematic liquid  
crystalline material is arranged. The distance between the substrates defines the layer  
substrates, and this measure may also be referred to as the cell gap of the display device. As  
described above, conducting particles, being smaller than the cell gap, may be introduced

between the substrates. Hence, by pushing on the display, the top substrate may be slightly deformed, so that an electric contact between the top and bottom substrate is achieved. In this embodiment, the conducting particles are distributed in the display area of the display device, and hence the matrix, that is used to control the liquid crystal layer, may also be used to  
5 detect the position of the above contact. According to one alternative of this embodiment, the bottom substrate may be a glass substrate, and the top substrate may be a plastic substrate, such as a 120 micron thick polycarbonate film coated with an indium-tin oxide (ITO) transparent conductor pattern according to the invention. The cell gap is maintained at 4.7 microns by means of lithographic spacers, and the conducting particles may have a diameter  
10 of 4 microns and may be constituted by plastic beads coated with gold. In a manner known per se, the inner surfaces of the substrates are also coated with conventional alignment layers for liquid crystal alignment. According to a second alternative of this embodiment, both the top and bottom substrate are made from glass, and the cell gap is maintained by plastic beads, having a diameter of 5 micron, and the conducting spacers are plastic beads coated with gold,  
15 having a diameter of 4.5 micron.

It should be noted that the above-described embodiments of the invention are not to be construed as limiting the invention, but are rather given as examples of how the present invention may be utilized. A man skilled in the art will be able to design many alternative embodiments of this invention, without departing from the spirit and scope of this  
20 invention, as defined by the appended claims.

For instance it shall be noted that the invention is not limited to LCD-displays, but may in fact be used for any substrate-based display device having at least one substrate. However, the invention is especially suited for display devices comprising two substrates, and more in particular to any display which is based on a cell having a certain cell-gap,  
25 whereby the display effect is confined between the two substrates. Also, it shall be noted that the invention is equally applicable in cases where the input device is arranged in a dedicated area not coinciding with the display area, and in cases where the areas for the display and the input device partly or fully overlap.

It shall also be noted that the resistance of the material used for the conductor pattern of display areas is normally much smaller than the resistance of the material used for  
30 the conductor pattern of touch pads. One reason for choosing a material with a high resistance in the touch pad area is to increase the sensitivity. However, according to the invention, it is advantageous to use the same material in both the display area and the touch pad area. The desired increased resistance may in this case be achieved by patterning the

material layer in an appropriate way in order to increase the global resistance. For instance, fine lines will have a high resistance.

## CLAIMS:

1. A display device comprising at least a first substrate (4), forming part of a display area (2), and at least one electrically controlled input device (3), characterized in that a first conductor pattern (8) for driving said display area (2) and a second conductor pattern (9) for transmitting signals from said electrically controlled input device (3) are both arranged on said first substrate.  
5
2. A display device as claimed in claim 1, wherein said first conductor pattern (8) and said second conductor pattern (9) are arranged on a single side of said first substrate.
- 10 3. A display device as claimed in claim 1 or 2, wherein the device further comprises a second substrate (7), being positioned in parallel with and at a distance from said first substrate,  
at least one of said substrates being manufactured from a flexible material,  
wherein a layer of an electro-optically active material is arranged between said substrates  
15 (4,7) in the display area.
4. A display device as claimed in claim 3, wherein a plurality of conducting particles, having a diameter smaller than the distance between said substrates (4, 7), are arranged between said substrates, in the area of said input device (3).  
20
5. A display device as claimed in claim 4, wherein a conducting particle contacts the second conductor pattern on the substrate.
6. A display device as claimed in claim 1, wherein said first and second  
25 conductor patterns (8, 9) are manufactured from the same conductor material.
7. A display device as claimed in claim 1 or 5, wherein said first and second conductor patterns (8, 9) are manufactured from an essentially optically transparent conductor material.

8. A method for manufacturing a display device as claimed in any one of claims 1-6, comprising the steps of:
- providing a first substrate;
  - 5 – forming a layer of conductive material on an inner surface (4') of said first substrate (4);
  - patterning said layer of conductive material in order to generate a display area conductor pattern (8) and an input device conductor pattern (9) on said first substrate (4).
9. A method according to claim 7, wherein the step of patterning said layer of
- 10 conductive material comprises the step of making said conductive patterns (8, 9) in a single processing step, for example by means of lithography.
10. A method according to claim 8, wherein the display device further comprises
- at least one external electrical connection, for accessing the display device from the outside,
- 15 wherein a conductive pattern for transmitting signals from said external electrical connection is simultaneously formed in the above-mentioned single processing step.

1/3

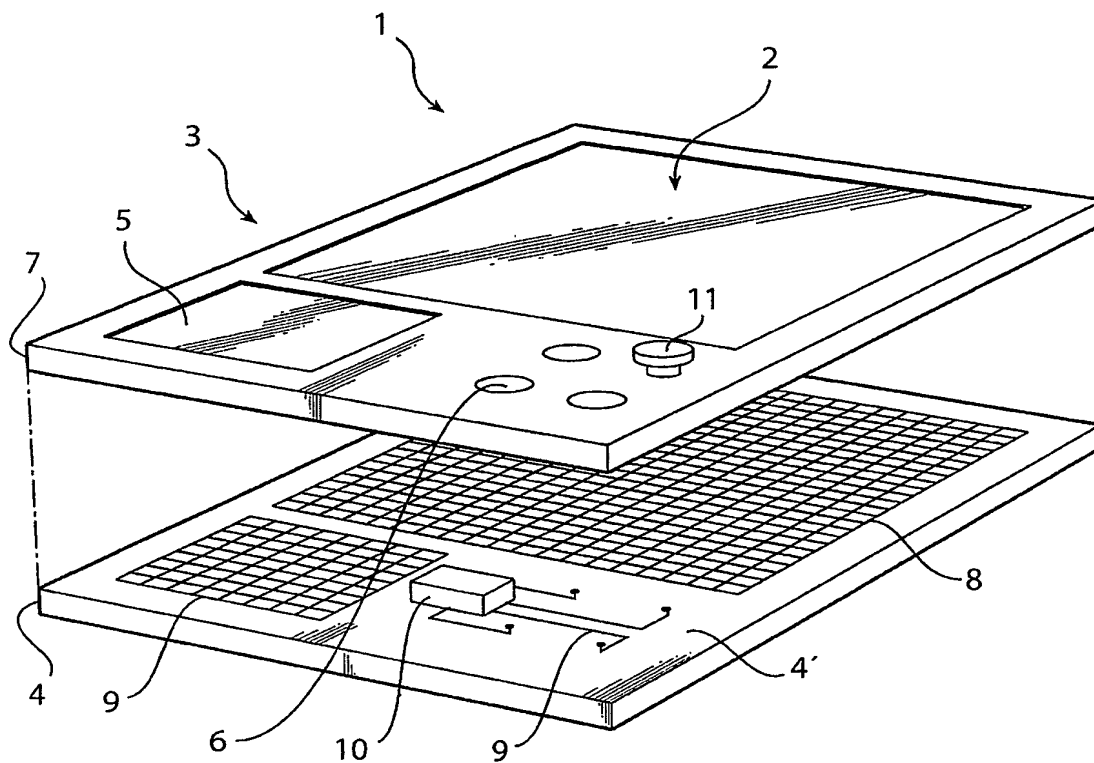


FIG.1

2/3

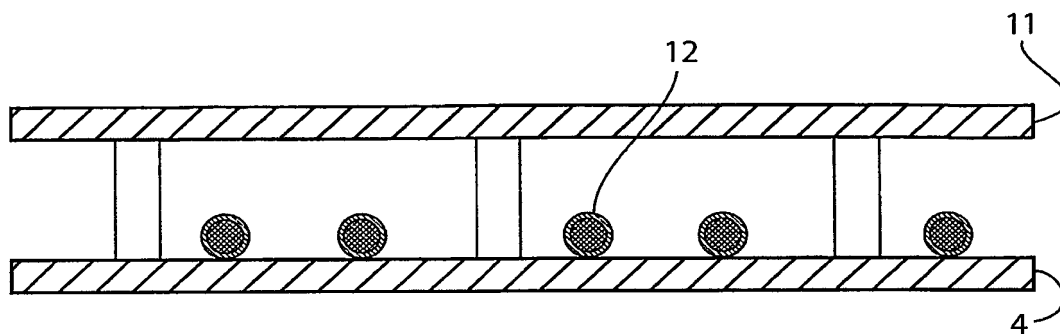


FIG. 2

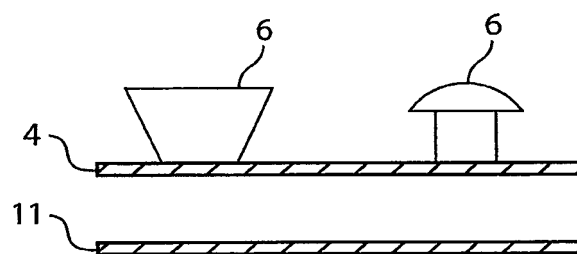


FIG. 3

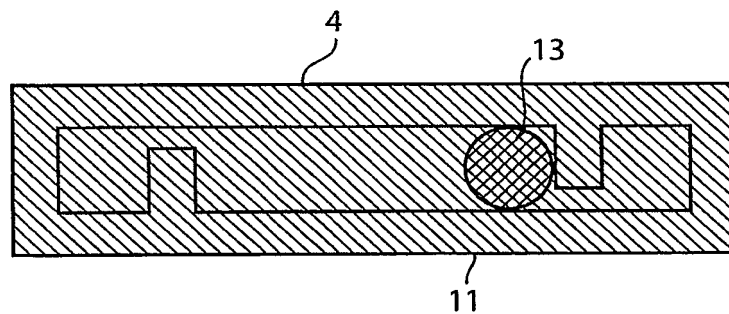


FIG. 4

3/3

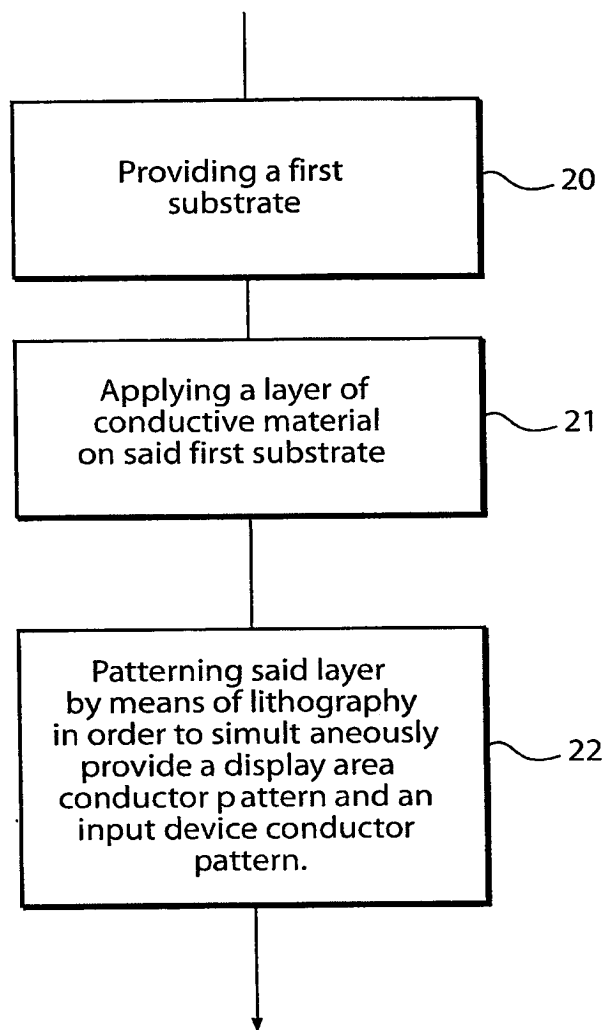


FIG.5

# INTERNATIONAL SEARCH REPORT

International Application No  
PCT/IB2004/050455

A. CLASSIFICATION OF SUBJECT MATTER  
IPC 7 G02F1/133

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 G02F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ, WPI Data

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2002/163601 A1 (MIN KYOUNG IL ET AL) 7 November 2002 (2002-11-07) paragraph '0026! - paragraph '0035!; figures 3-5	1,2,6-10
Y	* idem *	3-5
Y	PATENT ABSTRACTS OF JAPAN vol. 2003, no. 02, 5 February 2003 (2003-02-05) -& JP 2002 312124 A (MATSUSHITA ELECTRIC IND CO LTD), 25 October 2002 (2002-10-25) abstract; figure 2	3-5

☐ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

### \* Special categories of cited documents :

- \*A\* document defining the general state of the art which is not considered to be of particular relevance
- \*E\* earlier document but published on or after the international filing date
- \*L\* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- \*O\* document referring to an oral disclosure, use, exhibition or other means
- \*P\* document published prior to the international filing date but later than the priority date claimed

- \*T\* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- \*X\* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- \*Y\* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- \*&\* document member of the same patent family

Date of the actual completion of the international search

15 July 2004

Date of mailing of the international search report

26/07/2004

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2  
NL - 2280 HV Rijswijk  
Tel. (+31-70) 340-2040. Tx. 31 651 epo nl,  
Fax: (+31-70) 340-3016

Authorized officer

Gill, R

# INTERNATIONAL SEARCH REPORT

International Application No  
PCT/IB2004/050455

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 2002163601 A1	07-11-2002	KR 2002028754 A WO 02093239 A1	17-04-2002 21-11-2002
JP 2002312124 A	25-10-2002	NONE	